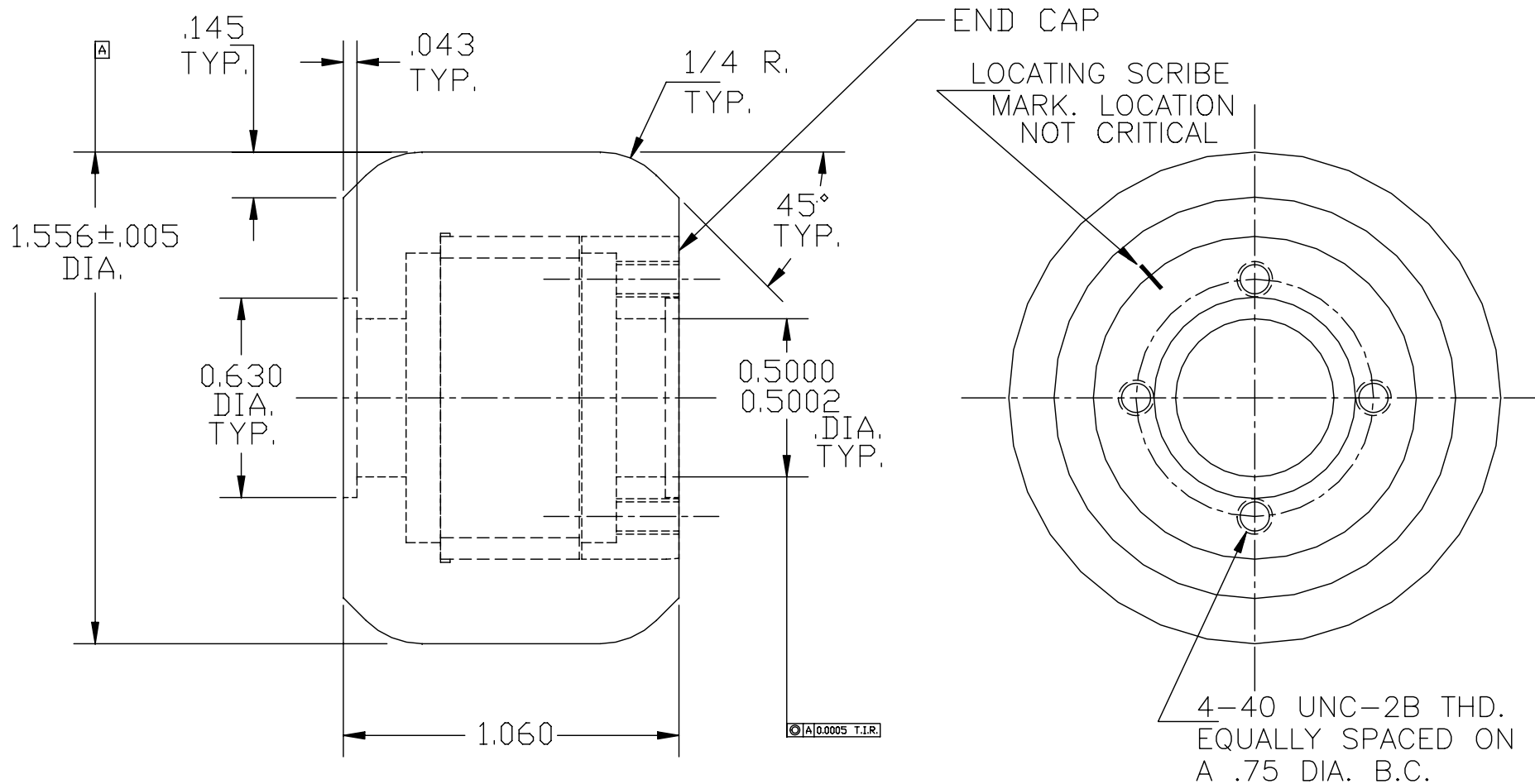


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	RELEASE	9/7/98	



TOLERANCE	EXCEPT AS NOTED	CONTRACT		SCOT ELECTRICAL PRODUCTS DIVISION <small>BONDERS 11670504LL, 60515</small>	
X.XX ±0.01 X.XXX ±0.005 X.XXXX ±0.0001 XX* ±1* FRAC. ±1/64 CHAMFERS 45° ±2*	ALL DIMENSIONS APPLY AFTER HEAT TREATMENT AND PLATING BREAK ALL SHARP CORNERS .005-.015 THREADS PER MIL-S-7742 MACHINE FINISH 125 RUNOUT ON COAXIAL DIAMETERS TO BE .005 T.I.R. MAXIMUM FILLET RADII .02 REMOVE ALL BURRS	DRAWN HUTCH 9/7/98	CHECKED N.KHANT 6/4/99		TITLE
		STRESS	QUALITY ASSURANCE B.FANK 6/4/99	GYRO ROTOR	
		RELIABILITY	PROJ. ENG.		SIZE
		APPROVED	APPROVED	Cage Code: ONFF5	DWG.No. 10HM7-003C
				SCALE	SHEET OF